

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 14.04.08 Job No.: ENG5105 ADR Yes/No: N ADR Date: *14.04.08* ECN #: 14- 548
 Product No.: D412-711 Created By: RF Approved By: *RF*
 Product Name: Vertical Reference Door Checked By: *RF*

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CC	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO	
Sales Support Manager	Y	NM	

Reason for Change: Revise D412-711 & ICA-D412-711 per PAR13-319

Documents Affected:
 A20469DCL1 Rev. 22
 ICA-D412-711 Rev. 2
 D412-711 Rev. K
 D4324 Rev. B

IF APPLICABLE: NCR: _____ PAR: 13-319 CAR: _____
 PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	RF	A20469DCL1 Rev. 22	<i>14.04.07 RF</i>
6	Update Document Record (DR)	N			
7	Update Product Compatability Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		
11	Update Product Specification Files (Bluefiles)	Y	KJ		<i>14.04.23</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>14.04.23</i>
13	Update Product Development Summary (STC applications)	N			
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
15	Create/Update Parts / STC Database	Y	KJ		<i>14.04.23</i>
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ		<i>14.04.23</i>
17	Create / Update Change Record Form / Item Card Database	Y	KJ	See below	<i>14.04.23</i>
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		
19	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		<i>14.04.23</i>
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		<i>14.04.23</i>
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:
 - Update paperwork for kits in stock with D412-711 Rev. K and ICA-D412-711 Rev. 2.
 - Rework D4324-041/-043 to D4324-011 per D4324 Rev. B
 - Update BOM/routing for D4324 Rev. B and DXXX-711 kits.
 - DXXX-711-011/-013/-015/-017 @ CHG 003 and DXXX-711-019/-021 @ CHG 002
 - Obtain D4324-045 stock from Eagle

D412-711-021 #113658 ✓
116196 ✓
116197 ✓
116198 ✓
116599 ✓
116877 ✓

D4324-1 #117567

14-4-25- Rework #117568 D4324-041

ECN Verified & Complete: _____ Date: _____